

# FIBERBOND® Fiberglass Piping Systems

## Series 20JF

### Description:

The FIBERBOND® 20JF Fiberglass Piping Series is an ABS and USCG approved fiberglass reinforced pipe product manufactured by filament winding utilizing a premium grade fire retardant epoxy vinyl ester resin and a 20-mil (0.50mm) liner, suitable for design pressures up to 200 psig (13.8 bar) and temperatures up to 185F (85c). The 20JF standard product is available in 2" to 12" (51mm - 305mm) nominal inside diameters. Series 20JF-C, with an electrically conductive exterior, is also available.

### Applications:

- Design Range: 200 psig (13.8 bar) up to 12in. and 185F (85c) (with standard fittings)
- Applications: Firewater "dry" deluge systems  
Marine applications requiring IMO A.753(18) Level 3 fire endurance in the "dry/flowing water" condition

### Piping Specifications:

- Manufacture: Contact molded and filament wound 2" (51mm) with fire protection barrier manufactured into the product  
Filament wound 3" - 12" (76mm - 305mm) with fire protection barrier manufactured into the product
- Construction: Fire retardant epoxy vinyl ester resin  
20 mil (0.02in./0.50mm) C-Veil reinforced resin rich liner  
55degree wind pattern
- Delivery: Random lengths or part of a shop-fabricated system

### Fittings Specifications:

- Manufacture: Contact molded 2" - 12" (51mm - 305mm)
- Dimensions: Per FIBERBOND® Fittings Guide
- Delivery: Loose or part of a shop pre-fabricated system

### Joining System Specifications:

- Fabrication: Plain End Butt and Strap 2" - 12" (51mm - 305mm)

### Applicable Standards:

- Testing: ASTM D635, D638/D2105, D1599, D2412, IMO A.753(18) (L3 Fire Endurance)
- QA: ASTM D2563 Level I and Level II Visual Acceptance, D3567  
EU Pressure Equipment Directive for Group 2 Liquids (Category 1, Module A - Internal Production Control); SEP may also be used for the sizes and ratings listed herein
- Approvals: USCG No. 164.141/1/0, Sizes 2" - 4", 164.141/4/0, Sizes 2" - 10"  
ABS Certificate No. 00 NO 32171-X

FIBERBOND® 20JF

## Typical Dimensions

Nominal Size (in. / mm)	I.D. (in. / mm)	O.D. (in. / mm)	Min. Wall (in. / mm)	Span (ft / m)	Press. Rating (psig / bar)	Weight (lbs/ft - kg/m)
2" (50)	2.00 (51)	3.13 (80)	0.53 (13.5)	11.5 (3.5)	200 (13.8)	3.5 (5.2)
3" (80)	3.00 (76)	4.13 (105)	0.53 (13.5)	13.0 (3.9)	200 (13.8)	4.9 (7.3)
4" (100)	4.00 (102)	5.13 (130)	0.53 (13.5)	14.0 (4.2)	200 (13.8)	6.3 (9.3)
6" (150)	6.00 (152)	7.13 (181)	0.53 (13.5)	16.9 (5.1)	200 (13.8)	9.0 (13.4)
8" (200)	8.00 (203)	9.13 (232)	0.53 (13.5)	19.2 (5.8)	200 (13.8)	11.7 (17.4)
10" (250)	10.00 (254)	11.25 (286)	0.59 (15)	21.3 (6.4)	200 (13.8)	17.2 (25.6)
12" (300)	12.00 (305)	13.38 (340)	0.65 (16.5)	23.2 (7.0)	200 (13.8)	22.1 (32.9)

All spans rated for SG=1.0 (water) and is limited by 1) a bending stress of 1,000psi (6.9MPa) for dead weight only, 2) a temperature of 150F (65c), and 3) a deflection of 0.50in. (12mm) over three spans. Maximum spacing is 30ft (9.1m). Actual spacing in the field may be shorter due to other design conditions such as wind loads. The spans for Series 20JF are slightly lower than 20FR-E even though both have the same reinforced wall. The reason for this is because the external layers of 20JF are not included in the reinforced wall since they are designed for resistance to the fire. However, they are included in the pipe weight, which lowers the support spacing. Information on larger pipe sizes is available from Specialty Plastics.

## Typical Properties

Property	Value (U.S.)	Value (S.I.)
Pipe Axial Tensile Strength	8,400 psi	57.9 MPa
Pipe Axial Tensile Modulus	1,400,000 psi	9.7 GPa
Pipe Hoop Tensile Strength	26,400 psi	182.0 MPa
Pipe Hoop Tensile Modulus	2,200,000 psi	115.8 GPa
Pipe Bending Strength	16,800 psi	97.9 MPa
Pipe Bending Modulus	1,400,000 psi	9.7 GPa

Property	Value (U.S.)	Value (S.I.)
Density	0.06 lb/cu in.	1.7 g/cu cm
Thermal Expansion Coeff.	0.00001 in./in./deg F	0.000018 mm/mm/deg C
Minor Poisson's Ratio	0.55	0.55
Major Poisson's Ratio	0.35	0.35
Hazen Williams Coeff.	150	150
Specific Roughness	0.0002 in.	0.0005 cm



Future Pipe Industries, Inc.  
P.O. Box 83277  
Baton Rouge, Louisiana 70884-3277